





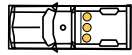


616.8.30 (TA-30) Lane Closure on Multi-Lane Undivided Highways - MT

SPEED	SIGN SPACING (ft.)		TAPER LENGTH (ft.)		OPTIONAL BUFFER LENGTH (ft.) (B)	CHANNELIZER SPACING (ft.)	
	Undivided (S)	Divided (S)	Shoulder (1) (T1)	Lane (2) (T2)		Tapers	Buffer/ Work Areas
0-35	200	-	70	245	280	35	40
40-45	350	-	150	540	400	40	80
50-55	500	-	185	660	560	50	80
60-70	1000	-	235	840	840	60	120

1 Shoulder taper length based on 10 ft. (standard shoulder width) offset. 2. Lane taper length based on 12 ft. (standard lane width) offset.

TYPE OF ROADWAY	SIGN HEIGHT	MAXIMUM WORK ZONE LENGTH (L)
URBAN	1' Portable 7' Post	1 Mi.
RURAL UNDIVIDED	1' Portable 5' Post	3 Mi.

 (Advanced Warning Rail System) For Long Term Operations

 Channelizer
 Sign
 Truck or Trailer Mounted Arrow Panel
 Protective Vehicle
 Truck Mounted Attenuator (TMA)
 Work Space

A protective vehicle shall be used while work is in progress. The protective vehicle should be equipped with a TMA and flashing arrow panel and positioned at least 150 ft. in advance of the work space. The protective vehicle may be eliminated if the roadway is posted at 45 mph or below, the work vehicle is positioned in advance of the work space, and the work vehicle uses activated rotating lights or strobe lights.

The closure of the adjacent interior lane in the opposing direction may not be necessary, depending upon the activity being performed and the work space needed for the operation.

If physical barriers exist (i.e. guardrail, guard cable, concrete barrier or raised median) between opposing directions of traffic, refer to EPG 616.8.33 (TA-33) Lane Closure on Left or Right Lane on Divided Highways..

For short duration operations, signs and channelizers may be reduced or eliminated.

For mobile operations where workers are on foot and move with the operation, channelizers may be reduced or eliminated.

Additional warning signs shall be erected at each intersection with another state highway within the work zone.

Upon the discretion of the supervisor, additional warning signs may be erected at other intersections within the work zone.

If rumble strips are used, review EPG 616.6.87 RUMBLE STRIPS.

For long-term operations, refer to EPG 616.6.2.2 Flags and Advance Warning Rail System.

SEE EPG 616.12 WORK ZONE SPEED LIMITS FOR SPEED LIMIT GUIDELINES.

