616.8.10a (TA-10a) Lane Closure on Two-Lane Highways Without Edgelines Using Flaggers - MT

| SPEED | SIGN SPACING (ft.) |  | TAPER LENGTH (ft.) |  | OPTIONAL | CHANNELIZER SPACING (ft.) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Permanent <br> Posted <br> $(\mathrm{mph})$ | Undivided <br> (S) | Divided <br> (S) | Shoulder (1) <br> (T1) | Lane (2) <br> (T2) | BUFFER <br> LENGTH (ft.) <br> (B) | Tapers | Buffer/ |
| $0-35$ | 200 | - | - | - | 280 | - | 40 |
| $40-45$ | 350 | - | - | - | 400 | - | 80 |
| $50-55$ | 500 | - | - | - | 560 | - | 80 |
| $60-70$ | 1000 | - | - | - | 840 | - | 120 |
| 1 Shoulder taper length based on 10 ft. (standard shoulder width) offset. 2. Lane taper length based on 12 ft. (standardlane width) offset. |  |  |  |  |  |  |  |

A protective vehicle may be used while work is in progress. The protective vehicle may be equipped with a TMA and flashing arrow panel and positioned at

| TYPE OF ROADWAY | $\begin{gathered} \hline \text { SIGN } \\ \text { HEIGHT } \end{gathered}$ | MAXIMUM WORK ZONE LENGTH (L) | - Channelizer Sign  <br> 000 Truck or Trailer   <br> Mounted Arrow Panel   <br> $\quad$ Flagger  Attenuator (TMA) <br>    |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| URBAN | $\begin{aligned} & \text { 1' Portable } \\ & \text { 7' Post } \end{aligned}$ | 1 Mi . |  |  |  |
| RURAL UNDIVIDED | $\begin{aligned} & \hline \text { 1' Portable } \\ & \text { 5' Post } \end{aligned}$ | 3 Mi . |  |  |  | least 150 ft . in advance of the work space.

If a flashing arrow panel is used, the caution mode may be displayed.


For short duration operations, signs and channelizers may be reduced or eliminated. The protective vehicle may be eliminated if adequate sight distance exists and the work vehicle uses activated rotating lights or strobe lights.

Vehicle hazard warning signals shall not be used instead of the vehicle's rotating lights or strobe lights.

For mobile operations where workers are on foot and move with the operation, channelizers may be reduced or eliminated. If Channelizers are eliminated, a protective vehicle should be used while work is in progress. The protective vehicle may be equipped with a TMA and/or flashing arrow panel and positioned at least 150 ft . in advance of the work space.

Additional warning signs shall be erected at each intersection with another state highway within the work zone. Upon the discretion of the supervisor, additional warning signs may be erected at other intersections within the work zone.

For mobile operations, spacing between flagger and FLAGGER AHEAD signs shall not exceed one mile.

At night, flagger stations shall be illuminated.
For long-term operations, refer to EPG 616.6.2.2 Flags and Advance Warning Rail System.

If rumble strips are used, review EPG 616.6.87 RUMBLE STRIPS.
For work zone located in the vicinity of a railroad grade crossing, refer to EPG 616.8.46 (TA-46) Work in the Vicinity of a Grade Crossing.

SEE EPG 616.12 WORK ZONE SPEED LIMITS FOR SPEED LIMIT GUIDELINES.

