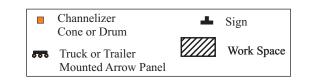
616.8.42 (TA-42)	Work in	Vicinity of	Exit Ramp - MT
------------------	---------	-------------	----------------

SPEED	SIGN SPACING (ft.)		TAPER LENGTH (ft.)		OPTIONAL	CHANNELIZER SPACING (ft.)	
	Undivided (S)	Divided (S)	Shoulder <sup>1</sup> (T1)	Lane <sup>2</sup> (T2)	BUFFER LENGTH (ft.) (B)	Tapers	Buffer/ Work Areas
0-35	-	200	70	245	250	35	50
40-45	-	500	150	540	360	40	100
50-55	-	1000	185	660	495	50	100
60-70	SA – 1000, and SC	,	235	840	730	60	100
1 Shoulder t	aper length based	on 10 ft. (standar	d should er width)	offset <b>2</b> Lane	taper length based on 1	2 ft. (stan da rd lan e	width) offset

ROADWAY TYPE	SIGN HEIGHT	MAXIMUM WORK ZONE LENGTH (L)	
URBAN	1' Portable 7' Post	1 Mi.	
RURAL DIVIDED	1' Portable 7' Post	2 Mi.	



A protective vehicle, not shown, **shall** be used when work is in progress. The protective vehicle **shall** be equipped with a TMA and positioned at least 150 ft. in advance of the work space.

A temporary EXIT sign shall be located in the temporary gore to indicate that the ramp is open, and where the temporary ramp is located. This sign shall be mounted at 7 ft. However, if the ramp is closed, guide signs should indicate this condition. A black on orange EXIT CLOSED panel should be placed diagonally across the advance EXIT guide signs.

Channelizers immediately in advance of and after the temporary EXIT **should** be spaced at <sup>1</sup>/<sub>2</sub> spacing.

For work entirely within the deceleration lane, the signs, channelizers, and flashing arrow panel necessary for the throughlane lane closure **may** be eliminated.

Supplemental warning methods **may** be used to call attention to the work zone.

For long-term operations, refer to EPG 616.6.2.2 Flags and Advance Warning Rail System.

