Supporting Figure: Lane Closure on Alternating Passing Lanes

- Always use advance warning signs, flashing arrow panels, and channelizers:
 - 1. Use EPG 616.17M (TA-17M) Mobile Operation on a Two-Lane Highway for placement/removal of advance warning signs, flashing arrow panels, and channelizers.
 - 2. Use EPG 616.33SD (TA-33SD) Short Duration Lane Closure on a Multi-Lane Highway for setting advance warning signs, flashing arrow panels, and channelizers.
- Always use a protective vehicle. If available, use a truck/trailer mounted attenuator (TMA).
 - 1. Activate high intensity rotating, flashing, oscillating, or strobe lights.
 - 2. Position the protective vehicle/TMA a minimum of 150 feet in advance of the work space, if possible.
 - 3. Operate the flashing arrow panel (FAP) in the four-corner or alternating diamond caution mode.

For other operations, refer to:

- Mobiles:
 - 1. EPG 616.17M (TA-17M) Mobile Operation on a Two-Lane Highway.
 - 2. EPG 616.35M (TA-35M) Mobile Operation on Multi-Lane Highway.
- Long-term Stationary:
 - 1. EPG 616.6.2.2 Flags and Advance Warning Rail System.
 - 2. EPG 616.6.78 Temporary Markings.
- Nighttime Operations:
 - 1. EPG 616.6.83 Warning Lights for use of sequential lights.
- Speed Limit Guidance:
 - 1. EPG 616.12 Work Zone Speed Limits for speed limit guidelines.

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Supporting Figure: Lane Closure on Alternating Passing Lanes

SPEED	SIGN SPACING (ft.)	TAPER LENGTH (ft.)		RECOMMENDED CHANNELIZER SPACING (ft.)		
Permanent	Undivided	Shoulder (1)	Lane (2)	BUFFER	Tapers	Buffer/
Posted	(S)	(T1)	(T2) ´	LENGTH (ft.)		Work Areas
(mph)			, ,	(B)		
0-35	200	70	245	250	35	40
40-45	350	150	540	360	40	80
50-55	500	185	660	495	50	80
60-70	1000	235	840	730	60	120

1. Shoulder taper length based on 10 ft. (standard shoulder width) offset. 2. Lane taper length based on 12 ft. (standard lane width) offset.

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	TYPE OF ROADWAY	SIGN HEIGHT	MAXIMUM WORK ZONE LENGTH (L)	Channelizer	Flashing Arrow Panel (FAP)		Protective Vehicle	
	URBAN	1' Portable 7' Post	1 Mi.	Sign	Work Space		Truck/Trailer Mounted	
	RURAL UNDIVIDED	1' Portable 5' Post	3 Mi.	Sign	Work Space		Attenuator (TMA)	

